



CHAMFER ROD

Unibraze Chamfer Rod is used to gouge bevel or cut aluminum, cast and malleable iron, carbon and alloy steels, copper, manganese steel, stainless steels and others. It can vee out cracks or remove unwanted metal from hard to reach spaces. **Unibraze Chamfer Rod** is formulated for use on AC/DC welding machines using a standard electrode holder. It is excellent for burning pitted and rusty surfaces before welding, beveling edges in welding preparation and forming keyways on shafts before final finish milling. No oxygen is required.

Recommended Welding Instructions:

Hold the electrode at a 10° angle above the base metal. Push the electrode along the cut line for a shallow chamfer or a weaving motion for a deeper gouge always maintaining contact.

Current: DC Straight (-) or AC.

Diameter	Amps
3/32"	160
1/8"	230
5/32"	310
3/16"	420

Notice: The results reported are based upon testing of the product under controlled laboratory conditions in accordance with American Welding Society Standards. Actual use of the product may produce different results due to varying conditions. An example of such conditions would be electrode size, plate chemistry, environment, weldment design, fabrication methods, welding procedure and service requirements. Thus the results are not guarantees for use in the field. The manufacturer disclaims any warranty of merchantability or fitness for any particular purpose with respect to its products.