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## Welding, Brazing & Soldering Alloys

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<tr>
<th>Category</th>
<th>Alloys/Description</th>
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<tbody>
<tr>
<td><strong>Aluminum</strong></td>
<td>1100, 4043, 4047, 5183, 5356, 5554, 5556</td>
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<tr>
<td><strong>Cast Iron Electrodes</strong></td>
<td>Nickel 55 &amp; Nickel 99</td>
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<tr>
<td><strong>Cobalt Based Alloys (Bare &amp; Coated)</strong></td>
<td>#1, #6, #12, #21</td>
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<tr>
<td><strong>Copper Based Alloys</strong></td>
<td>Aluminum Bronze, Silicon Bronze, Deoxidized Copper, Low Fuming Bronze (bare &amp; coated), Nickel Silver (bare &amp; coated), Phos-Bronze C</td>
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<tr>
<td><strong>Flux Cored Mild Steel</strong></td>
<td>70C-6M, 70T-1, 71T-1, 71T-GS, 71T-11</td>
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<tr>
<td><strong>Flux Cored Stainless Steel</strong></td>
<td>308LT-1, 309LT-1, 316LT-1, 347T-1, 2209T-1</td>
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<tr>
<td><strong>Hardfacing Alloys</strong></td>
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<tr>
<td><strong>Maintenance Alloys for Welding, Brazing &amp; Soldering</strong></td>
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<td><strong>Mild Steel MIG &amp; TIG wire</strong></td>
<td>ER70S-2, ER70S-3, ER70S-6, ER80SD-2, RG-45, RG-60</td>
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<td><strong>Silver Brazing Alloys</strong></td>
<td>30, 35, 45, 50, 50N, 56, Phos Copper-0, Phos Copper Silver – 2%, 5%, 15%</td>
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<tr>
<td><strong>Stainless Steel Bare Welding Wire MIG &amp; TIG</strong></td>
<td>308, 308L, 308LSi, 309, 309L, 309LSi, 309LMo, 310, 312, 316, 316L, 316LSi, 317L, 320, 320LR, 330, 347, 385, 385, 410, 410NiMo, 420, 430, 630, 2209</td>
</tr>
<tr>
<td><strong>Stainless Steel Coated Electrodes</strong></td>
<td>308, 308L, 309, 309L, 309CB, 309LMo, 310, 310CB, 312, 316, 316L, 317L, 320,</td>
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<tr>
<td><strong>Nickel Base Alloys</strong></td>
<td><strong>Filler Metals</strong> - 55 (ERNiFe-Cl), 99 (ERNi-Cl), 60 (ERNiCu-7), 61 (ERNi-1), 62 (ERNiCrFe-5), 65 ERLiFeCr-1), 67 (ERCuNi), 82 (ERNiCr-3), 617 (ERNiCrMo-1), 625 (ERNiCrMo-3), 718 (ERNiFeCr-2), C276 (ERNiCrMo-4)</td>
</tr>
<tr>
<td><strong>Welding Electrodes</strong> – 55 (ENiFe-Cl), 99 (ENi-Cl), A (ENiCrFe-2), C276 (ENiCrMo-4), 112 (ENiCrMo-3), 117 (ENiCrMo-1), 122 (ENiCrMo-10), 141 (ENi-1), 182 (ENiCrFe-3), 187 (ECuNi), 190 (ENiCu-7), 82T-1, 625T-1</td>
<td></td>
</tr>
<tr>
<td><strong>Titanium Welding Alloys</strong></td>
<td>Ti-1, Ti-2, Ti-5, Ti-7, Ti-12</td>
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</tbody>
</table>

Additional supplies and equipment are available upon request.
Welding Supplies

Abrasives
Cut-off Wheels, Grinding Wheels, Sanding Discs, Carbide Burrs

Brushes
Power Brushes, Wire Scratch Brushes

Cable
Power Cable, Welding Cable

Cable Connectors

Chemicals
Anti-Spatter Spray, Cold Galv, Developer, Penetrant, Nozzle Gel, Tungsten Sharpener

Clothing for Welding
Aprons, Cape Sleeves, Disposable Protective Overalls, Jackets, Spats, Welders’ Gloves, Work Gloves, Shirts

Cylinder Carts

Electrode Holders

Cylinder Wrenches

Gouging Carbons

Dye Penetrant

Hammers
Spring & Wood Handle Chipping Hammers

Flashback Arrestors

Hose
Single & Dual Line Welding Hose
Grades R, RM, T

Ground Clamps

Magnetic Holders

Helmets

Metal Markers

Hose Fittings

Plasma Consumables

Lighter & Flints

Rod Ovens

MIG Equipment
MIG Guns, MIG Nozzle Reamers, MIG Nozzle Tips and Liners

Soapstone

Regulators
Acetylene Regulators, Oxygen Regulators Flow Meters

Soapstone Holders

Safety Equipment
Helmets, Cover Lenses, Filter Plates, Goggles & Spectacles

Tip Cleaners
Wypo

Tempilstiks

Torches
TIG Welding Torches & Gas Cutting Accessories

Torch Tips

Tungsten

Wrap-A-Rounds

Additional supplies and equipment are available upon request.
Ampco Products
Aluminum Bronze, Wire & Electrodes

Anderson Products
Power & Maintenance Brushes

Contour Products
Pipe Marking Tools & Pipe Wrap Arounnds

Dynaflux Products
Aerosols, Water Coolers

Galv-Weld

Garryson Abrasives
Flap Wheels, Flap Discs, Carbide Burrs

G.C. Fuller Products
Spark Lighters & Flint Renewals

Keen Ovens
Rod Ovens & Replacement Parts

McKay Products
Stainless Steel Wire & Electrodes

Morsafe Products
Welding Hoods, Spectacles, Safety Products

Nissen Products
Metal Markers, Solid Paint Markers, Felt Tip Markers

Saf-T-Cart
Cylinder Carts

Stoody Products
Hardfacing, Stainless Steel, Cobalt Wire & Electrodes

Superior Products
Brass Fittings & Repair Kits, Manifolds

Unibraze Alloys
Aluminum, Chrome-Moly, Copper Based Alloys, Flux Cored, Hardfacing, Mild Steel, Nickel Alloys, Stainless Steel, Titanium Wire & Electrodes

Unibraze Products
Abrasives, Anti-Spatter, Brazing Flux, C-Clamps, Cable Connectors, Chipping Hammers, Disposable Coveralls, Electrode Holders, Files, Gouging Carbons, Pressure Gauges, Replacement Lens, Silver Solder, Soapstone, Tungsten, MIG, TIG & Plasma Parts

Tempil Products
Temperature Indicator Sticks, Anti-Heat Bloxide

Thermoid Inc
Welding Hose (Reels or Cut Lengths)

Ullman Products
Inspection Mirrors

Weldas Company
Leathers Products: Gloves, Cape Sleeves, Aprons

Wypo Products
TIP Cleaners, Soapstone Holders

To obtain pricing, availability, literature or technical assistance contact the Unibraze Customer Service Center in Houston, Texas at 1-800-364-6900 or send an email to sales.unibraze.com. Additional information including MSDS and Product Data Sheets can be obtained on our website at www.unibraze.com.